

Work Order ID 73179

Friday, August 26, 2011 7:17:45 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 8/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 11/08/16 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D350-616 | E | | | | | | | | |

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG0028/11/09/1611/9/16 BG 11-9-15

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

11/9/16

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/11/09/1611/9/16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| | Packaging | | | | | | | | |
| | Memo Identify and pack for shipping as per PPP D350-616-015 Location: <u>C</u> PPP Rev: <u>C</u> | 0.00 | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| | QC | | | | | | | | |
| | Quality Control | | | | | | | | |

PPP 73177

11/9/16

12

11/9/19

CME

11-09-16

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Friday, August 26, 2011 7:17:40 AM

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Work Order ID: 73179



Parent Item: D350-616-015



Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| AN960JD10 Washer | NAS1149D0363J | Purchased | No | | | 110 | Each | 0.0000 | 10 | 10 | | | |
| D2344 Litter Deck Plate, 350 | | Manufactured | No | | | 110 | Each | 9.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST224 | | | | 9 | | | | | |
| | | | | 70789 | | | | 9 | | | | | |
| D2348 Wearplate | | Manufactured | No | | | 110 | Each | 23.0000 | 4 | 4 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST011 | | | | 23 | | | | | |
| | | | | 70791 | | | | 23 | | | | | |
| D2353 Stiffener | | Manufactured | No | | | 110 | Each | 12.0000 | 1 | 1 | | | |
| | | | | <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | |
| | | | | ST181 | | | | 11 | | | | | |
| | | | | 70792 | | | | 11 | | | | | |
| | | | | ST224 | | | | 1 | | | | | |
| | | | | 58426 | | | | 1 | | | | | |

11/18/07

11/9/09

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 73179

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

D2364
Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 10.0000



1
SP

Location Loc Qty Loc Code

ST225 10
70796 10

D2365
Wearplate

Manufactured No 110 Each 9.0000



2
1
2
SP

Location Loc Qty Loc Code

ST011 9
67021 9

D2369-1
Deck Plate Locator Brackets

Manufactured No 110 Each 6.0000



1
2
1
SP

Location Loc Qty Loc Code

ST241A 6
70797 6

D2369-3
Deck Plate Locator Brackets

Manufactured No 110 Each 7.0000



1
1
SP

Location Loc Qty Loc Code

ST241A 7
70798 7

D3494-1
Stub Cover

Manufactured No 110 Each 18.0000



1
11/9/11 SP

Location Loc Qty Loc Code

ST224 18
68881 6
69187 12

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Shop Packet Print

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| W/O: | | WORK ORDER CHANGES | | | | | |
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Picklist Print

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Page 3

Work Order ID: 73179

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5 Purchased No
Rivet

110 Each 5,397.000 25 25

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| MEZZ | 193 | |
| 6733 | 193 | |
| ST317 | 5204 | |
| 6874 | 5204 | |

MS20426AD4-6 Purchased No
Rivet

110 Each 974.0000 25 25

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| GA | 354 | |
| 118510 | 354 | |
| ST317 | 620 | |
| 110139 | 201 | |
| 117505 | 419 | |

MS20426AD5-7 Purchased No
Rivet

110 Each 1,161.000 6 6

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST318 | 1161 | |
| 101340 | 1025 | |
| 7681 | 136 | |

MS20426AD5-8 Purchased No
Rivet

110 Each 1,261.000 6 6

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST318 | 1261 | |
| 4533 | 1261 | |

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 73179

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2

Purchased

No

110

Each

51.0000

15

15



Rivet

Location

Loc Qty

Loc Code

ST321

49

118131

49

ST322

2

114945

2

MS20601-AD4W3

Purchased

No

110

Each

2,600.000

30

30



Rivet

Location

Loc Qty

Loc Code

ST321

2600

114538

2600

MS21042L3

Purchased

No

110

Each

1,783.000

6

6



Nut

Location

Loc Qty

Loc Code

ST300

1783

117441

150

117601

400

117885

233

118451

1000

MS24693-C273

Purchased

No

110

Each

93.0000

6

6



Screw

Location

Loc Qty

Loc Code

ST310

93

114752

93

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| W/O: | | WORK ORDER CHANGES | | | | | |
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| | | | | | | | |
| | | | | | | | |

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Friday, August 26, 2011 7:17:42 AM

Page 5

Work Order ID: 73179

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48

Purchased

No

110

Each

84.0000

22

22



Screw



Location

Loc Qty

Loc Code

ST310

84

118078

84

MS35207-264

Purchased

No

110

Each

18.0000

4

4



Screw



Location

Loc Qty

Loc Code

ST295

18

116997

18

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Shop Packet Print

Page 5

| W/O: | | WORK ORDER CHANGES | | | | | |
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| | | | | | | | |
| | | | | | | | |

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NOTE: Date & initial all entries

REFERENCE ONLY

| QTY - 011 | Qty - 013 | Qty - 015 | Part Number | Description |
|-----------|-----------|-----------|---------------|-------------------------------|
| X | | | D350-616-011 | Full Litter Kit |
| 1 | X | | D350-616-013 | Deck Plate and Tie Down Kit |
| | 1 | X | D350-616-015 | Deck Plate Kit |
| | | 1 | D2344 | DECK PLATE (AFT) |
| | | 4 | D2348 | WEAR PLATE (KEY WAY) |
| | | 1 | D2353 | STIFFENER |
| | 1 | | D2360 | LITTER TIE DOWN (LOCKING) |
| | | 1 | D2364 | DECK PLATE (FWD) |
| | | 2 | D2365 | WEAR PLATE (PIP PIN) |
| | | 1 | D2369-1 | LOCATOR PLATE |
| | | 1 | D2369-3 | LOCATOR PLATE |
| 1 | | | D2370 | LITTER ASSEMBLY |
| 1 | | | D2493 | PATIENT STOP |
| | 1 | | D3179-041 | LITTER TIE DOWN (NON-LOCKING) |
| | | 1 | D3494-1 | STUB COVER |
| | | 25 | MS20426AD4-5 | RIVET |
| | | 25 | MS20426AD4-6 | RIVET |
| | | 6 | MS20426AD5-7 | RIVET |
| | | 6 | MS20426AD5-8 | RIVET |
| | | 15 | MS20601AD4W2 | BLIND RIVET (or CR9162-4-2) |
| | | 30 | MS20601AD4W3 | BLIND RIVET (or CR9162-4-3) |
| | | 6 | MS21042L3 | NUT (or MS21042-3) |
| | | 6 | MS24693-C273 | SCREW (or MS24693-273) |
| | | 22 | MS24693-C48 | SCREW (or MS24693-48) |
| | | 4 | MS35207-264 | SCREW |
| | | 10 | NAS1149D0363J | WASHER (or AN960JD10) |

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

| E | MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350 | RF | 08.11.07 |
|------------|--|---|---------------|
| D | ADD D3494-1 STUB COVER | MB | 06.01.19 |
| C | ADD DSI 9112/9117/9130/9236/9310 | MB | 06.01.10 |
| B | ADD VIEW OF D2493 TO SHEET 9 | BW | 96.01.09 |
| A | NEW ISSUE | BW | 95.02.20 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | BW | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DS | DRAWING NO. | REV. E |
| MFG. APPR. | N/A | D350-616 | SHEET 1 OF 12 |
| APPROVED | DS | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AS350/355 LITTER KIT INSTALLATION | NTS |
| DATE | 08.11.07 | <small>COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |